



SOUND TRANSMISSION LOSS TEST REPORT NO. TL19-448

CLIENT: **Walters & Wolf Interiors**
41450 Boscell Rd.
Fremont, CA 94538

17 March 2020

TEST DATE: 19 December 2019

INTRODUCTION

The test was performed in accordance with ASTM E 90-09 (2016), *Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions* and ASTM E2235-04 (2012), *Standard Test Method for Determination of Decay Rates for Use in Sound Insulation Test Methods*. Copies of the test standard are available at www.astm.org. The test chamber source and receiving room volumes are 204 and 148.4 cubic meters respectively. Western Electro-Acoustic Laboratory is accredited by the United States Department of Commerce, National Institute of Standards and Technology under the National Voluntary Accreditation Program (NVLAP) Lab Code 100256-0 for this test procedure. This test report relates only to the item(s) tested. This report must not be used to claim product certification, approval, or endorsement by WEAL, NVLAP, NIST or any agency of the federal government.

DESCRIPTION OF TEST SPECIMEN

The test specimen was a Walters & Wolf Aluminum Sliding Glass Door assembly. The door assembly consisted of an operable door panel, and a fixed panel.

- The framing was made from aluminum and was installed in the chamber opening with screws through the frame.
- Each panel was glazed with a single pane of glass.
- The glass panes were 14.3 mm (9/16 inch) Laminated glass. The Laminated glass utilized a 1.52 mm (.060 inch) PVB interlayer. Each glass pane was 902 mm (35-1/2 inches) wide by 2.61 m (102-3/4 inches) high.
- The weather stripping used was a rubber bulb seal on the interior and exterior of the head and jamb in the fixed and operable channels. Two rows of 773 self-adhesive smoke seal were used on the fixed striker. A foam seal was used at the head of the panel. A single rubber seal was used at the center post. A single row of S77 self-adhesive smoke seal was used on the edge of the panel at the jamb. The panel had a NGP780SA door bottom seal which engaged when the door was closed. The aluminum frame hollows were filled with composite of Roxul 60 mineral fiber and 2 lbs of Audioseal barrier.
- The overall dimensions of the specimen were 2.04 m (80-1/2 inches) wide by 2.68 m (105-1/2 inches) high by 144 mm (5-11/16 inches) thick.
- The overall weight of the assembly was estimated to be 179 kg (395 lbs) for a calculated surface density of 32.6 kg/m² (6.69 lbs./ft²).

RESULTS OF THE MEASUREMENTS

One-third octave band sound transmission loss values are plotted and tabulated on the attached sheet. ASTM minimum volume requirements are met at 80 Hz and above. The Outdoor-Indoor Transmission Class rating determined in accordance with ASTM E 1332-10a was OITC-35. The Sound Transmission Class rating determined in accordance with ASTM E 413-10 was STC-38.

Respectfully submitted,

Approved:

Western Electro-Acoustic Laboratory

Stephen A. Martin, Ph.D., P.E.
Laboratory Director

Raul Martinez
Acoustical Test Technician



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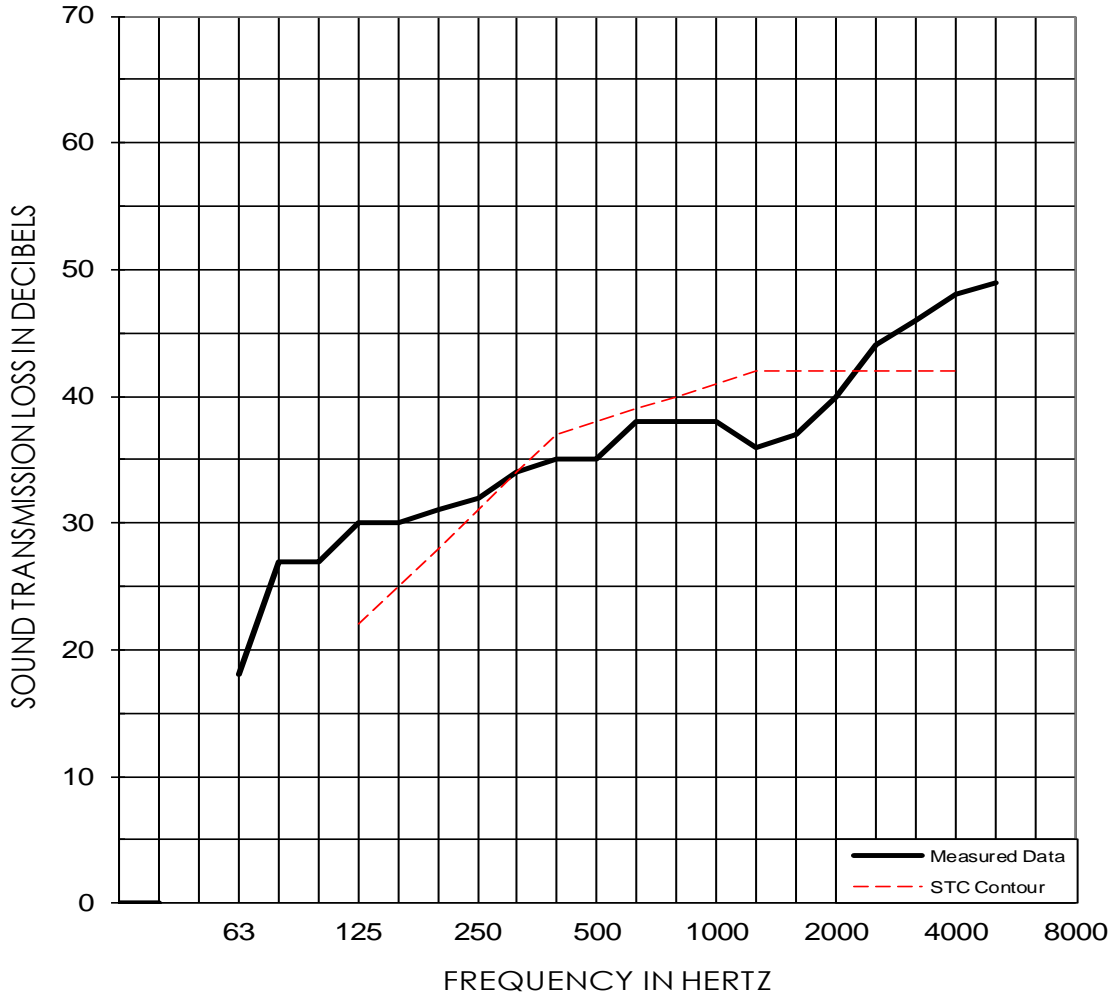
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1/3 OCT BAND CNTR FREQ	63	80	100	125	160	200	250	315	400	500
TL in dB	18	27	27	30	30	31	32	34	35	35
95% Confidence in dB deficiencies	1.42	1.92	2.07	1.47	0.89	0.76	0.80	0.52	0.36	0.38
								(0)	(2)	(3)
1/3 OCT BAND CNTR FREQ	630	800	1000	1250	1600	2000	2500	3150	4000	5000
TL in dB	38	38	38	36	37	40	44	46	48	49
95% Confidence in dB deficiencies	0.29	0.44	0.38	0.39	0.36	0.56	0.55	0.31	0.32	0.50
	(1)	(2)	(3)	(6)	(5)	(2)				

EWR	OITC	Test Date: 19 December 2019	STC
40	35	Specimen Area: 65.2 sq.ft.	38
		Temperature: 64.9 deg. F	(24)
		Relative Humidity: 30 %	

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